

ISO Designation: Inserts

C	N	M	G	12	04	08		
A	P	K	T	16	04	PD	S	R
↓	↓	↓	↓	↓	↓	↓	↓	↓
Insert shape	Normal clearance	Tolerances	Fixing system	Insert size	Insert thickness	Corner radius	Cutting edge	Cutting direction
		<p>Dimension tolerance (mm) for E: $d = \pm 0.025$ $m = \pm 0.025$ $s = \pm 0.025$</p> <p>Dimension tolerance (mm) for G: $d = \pm 0.025$ $m = \pm 0.025$ $s = \pm 0.05$</p> <p>Dimension tolerance (mm) for H: $d = \pm 0.013$ $m = \pm 0.013$ $s = \pm 0.025$</p> <p>Dimension tolerance (mm) for K: $d = \pm 0.05$ $m = \pm 0.013$ $s = \pm 0.025$</p> <p>Dimension tolerance (mm) for M: $d = \pm 0.05$ $m = \pm 0.08$ $s = \pm 0.013$</p> <p>Dimension tolerance (mm) for U: $d = \pm 0.05$ $m = \pm 0.13$ $s = \pm 0.05$</p>			02 $s = 2.38$ 03 $s = 3.18$ T3 $s = 3.97$ 04 $s = 4.76$ 06 $s = 6.35$ 07 $s = 7.94$ 09 $s = 9.52$	01 $Re = 0.1$ 02 $Re = 0.2$ 04 $Re = 0.4$ 08 $Re = 0.8$ 12 $Re = 1.2$ 16 $Re = 1.6$ 24 $Re = 2.4$		